## DECLARATION FOR PATENT APPLICATION

DECE	Attorn	ney Docket No: <u>C152 1160.1</u>		
As the below named inventor, I her		icy Docket No		
My residence, post office address and citizenship are as stated below next to my name.  I believe:				
	irst and sole inventor rst and joint inventor			
METHOD AND SYSTEM FOR P	laimed and for which a patent is ROCESSING CASTINGS, the speciattached hereto.			
	as filed on as Appli	cation Serial No		
•	ed and understand the contents of y any amendment referred to above.			
I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56.				
patent application, foreign application international priority benefits under	Title 35, United States Code, §119 ation(s) for patent or inventor's core Title 35, United States Code, § 3 listed below, and also identify below.	ertificate listed below and/or any 65 based on the following foreign		
patent application, foreign and/or i	international application(s) for pater	nt or inventor's certificate having a		
	-identified application(s) on which p			
Prior Application Number(s)	Country	Filing Date		
60/397,177	US	July 18, 2002		
I hereby claim the benefit under Title 35, United States Code, §120 of any United States patent application(s) listed below and, insofar as the subject matter of each of the claims of this application is				
	tates application in the manner prov			
35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56 which occurred between the filing date of the prior application				
and the national or PCT international filing date of this application:				

Prior Application(s) Number(s) Country Filing Date

I hereby appoint the following attorneys/agents to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith: LOUIS T. ISAF Reg. No. 29,078; JAMES F. VAUGHAN Reg. No. 31,889; STEVEN D. KERR Reg. No. 32,472; D. SCOTT SUDDERTH Reg. No. 34,026; JOHN J. TIMAR Reg. No. 32,497; STEVEN L. SCHMID Reg. No. 39,358; DAVID J. HAYZER Reg. No. 43,329; DAVID S. BRADIN Reg. No. 37,783; CARL B. MASSEY, JR. Reg. No. 44,224; THOMAS B. MCGURK, Reg. No. 44,920; C. ROBERT RHODES, Reg. No. 24,200; JACK B. HICKS, Reg. No. 34,180; JEFFREY R. MCFADDEN, Reg. No. 46,916; LEWIS S. ROWELL, Reg. No. 45,469; and CRAIG H. POPALIS Reg. No. 49,028; DALE C. HOGUE, SR. Reg. No. 32,823; PAUL C. KIMBALL Reg. No. 34,601; IAN A. CALVERT Reg. No. 50,186; KEATS A. QUINALTY Reg. No. 46,426; NANDA K. ALAPATI Reg. 39,893; BARRY S. GOLDSMITH Reg. No. 39,690.

Provided that, should any one of the foregoing individuals cease to be associated with the firm Womble Carlyle Sandridge & Rice, PLLC, then any powers granted to that person are hereby revoked.

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statement and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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